

Quick Start Guide

≡ 快速启动指南 ≡

中文P19

WARNING

1. Please put on gloves while using photopolymer resin to avoid direct contact with hands.
2. To ensure the printing quality, please don't open the light shield unless it's necessary.
3. Unused photopolymer resin needs to be stored in a dark, dry, and cool place.
4. Please clean the finished model with anhydrous alcohol.

注意事项

1. 对光敏树脂溶液进行操作时，请戴上手套，避免与皮肤直接接触。
2. 打印时若非必须请勿打开遮光罩，避免外界光照影响打印效果。
3. 未用完的光敏树脂溶液需放置在避光环境，保持环境阴凉通风。
4. 模型在打印完成后可用无水乙醇（无水酒精）进行清理。

Foreword

Note: Each 3D printer has passed the printing test before leaving the factory. It is normal if there is residual material in the extruder or slight scratch on the printing platform and does not affect the use.

Dear User:

Thank you for choosing and using the products of Flashforge Technology. Thank you for your support and help to Flashforge Technology. The products of Flashforge Technology have excellent quality and performance. For your convenience, please read this Guide carefully before use and follow the instructions strictly. The Flashforge team is always ready to provide you with the perfect service. In case of any problems during the use, please contact us by phone or email listed in this Guide.

In order to better experience our products, you can also get operation knowledge of the equipment from the following ways:

Quick Start Guide

Users will find the Quick Start Guide together with the printer accessories. The Quick Start Guide will help you start your print journey as soon as possible.

Official Website

Official Website: www.flashforge.com

You can visit the official website to find information on software and hardware, contact, equipment operation and maintenance.

Notice

PLEASE STRICTLY FOLLOW ALL THE SAFETY WARNINGS AND NOTICE BELOW ALL THE TIME.

Work Environment Safety

- ◆ Keep your work place tidy.
- ◆ Do not operate Polaris in the presence of flammable liquids, gases or dust.
- ◆ Polaris should be placed out of children and untrained people's reach.

Place Requirements

- ◆ The device must be placed in a dry and ventilated environment. The distances of the left, right and back side space should be at least 20cm, and the distance of the front side space should be at least 35cm.

Electricity Safety

- ◆ Always use the Polaris with a properly grounded outlet. Do not refit Polaris plug.
- ◆ Do not use Polaris in damp or wet locations. Do not expose Polaris to burning sun.
- ◆ Do not abuse the cable.
- ◆ Avoid using the device during an thunderstorm.
- ◆ In case of uncertain accident, please unplug the device if you do not use it for long.

Personal Safety

- ◆ please don't direct touch the photopolymer resin with hands.
- ◆ Please put on gloves and masks during operation.
- ◆ Please don't look at the light source directly.
- ◆ Do not operate the device while you are tired or under the influence of drugs, alcohol or medication.

Cautions

- ◆ Do not leave the device unattended for long.
- ◆ Do not make any modifications to the device.
- ◆ Do not operate the device in bright light.
- ◆ Operate the device in a well-ventilated environment.
- ◆ Never use the device for illegal activities.
- ◆ Never use the device to make any food storage vessels.
- ◆ Never use the device to make any electrical appliance.
- ◆ Never put the model into your mouth.
- ◆ Do not remove the models with force.

Environment Requirements

- ◆ Temperature: RT 15-30°C
- ◆ Moisture: 20%-70%

Photopolymer Resin Storage

- ◆ Unused photopolymer resin needs to be stored in a dark, dry, cool place, and out of the reach of children. The resin stored at low temperature should be shaken well and used at room temperature (above 20°C).

Photopolymer Resin Requirements

- ◆ Do not abuse the photopolymer resin. Please make sure you use the FlashForge photopolymer resin or the photopolymer resin from the brands accepted by FlashForge.

Notes on model layout

- ◆ Try to avoid inverted loopholes of model layout. Reduce exposure time when printing models with dense layout.

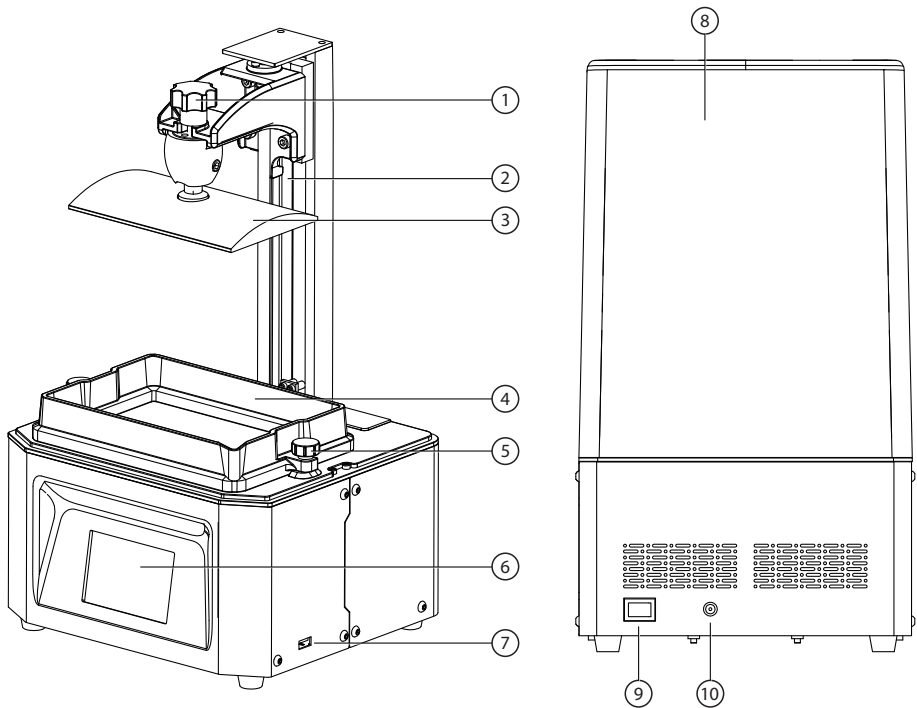
Legal Notice

- ◆ All the information in this document is subject to any amendment or change without the official authorization from FlashForge.

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Getting to Know Your Polaris



1. Platform Tighten Knob

3. Build Plate

5. Box Tighten Knob

7. USB Stick Port

9. Power Switch

2. Z-axis

4. Resin Box

6. Touched Screen

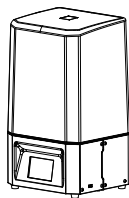
8. Light Shield

10. Power Slot

Parameter

Print Technology	Liquid Crystal Display
Light Resource	405nm UV integrated light array
XY Resolution	0.047mm(2560*1440)
Suggested Layer Thickness	0.05-0.1mm
Net Weight	6KG
AC Input	110-220V, 50-60Hz 12V, 5A, 60W
Software	CHITUBOX/VoxelPrint
Screen	3.5'' color IPS Touch Screen
Connectivity	USB Stick
Production Dimensions	230*200*410mm
Build Volume	115*65*155mm

Accessory Box



Polaris



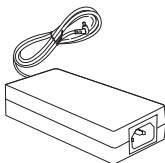
Power cable



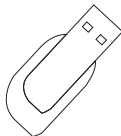
Quick start guide

售后服务卡
After-sales Service Card

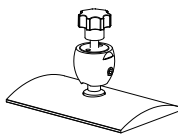
After-sales card



Power adapter



USB stick



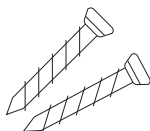
Build plate



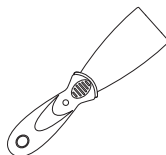
Rubber gloves



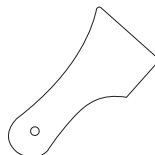
Wrench set



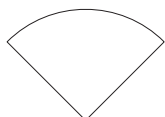
Screw set



Metal Scraper



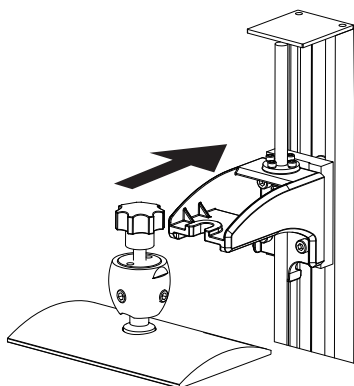
Plastic Scraper



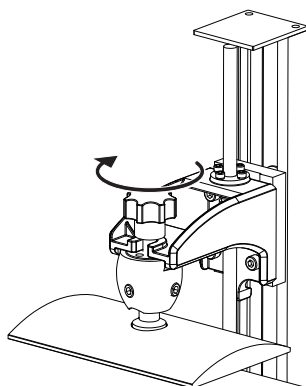
Filter paper

Installation

Open the paper box and take out the Polaris on the desk.
Remove all protective foam and plug in the power cable.

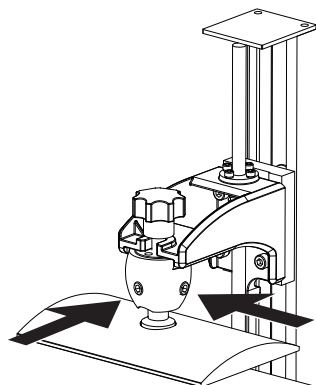


1. Install the build plate on the plate holder.

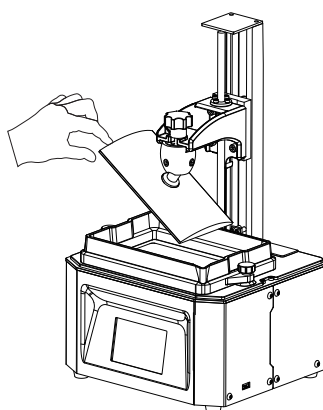


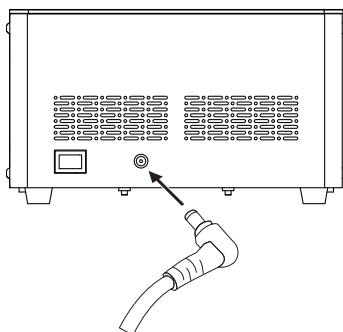
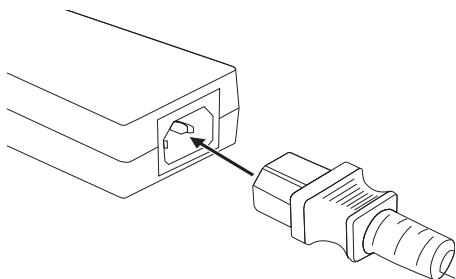
2. Tighten the platform tighten knob.

Leveling

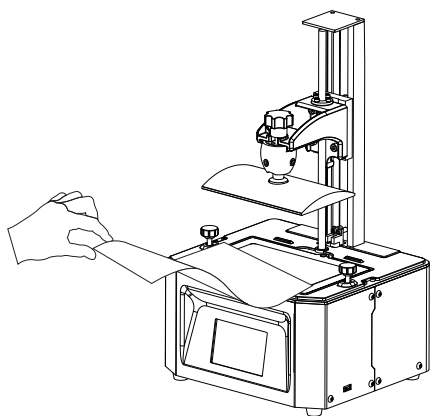


1. Just loose two screws in the front and right side of cradle head on the build plate to move easily by hands. Make sure it can move free but not to fall.

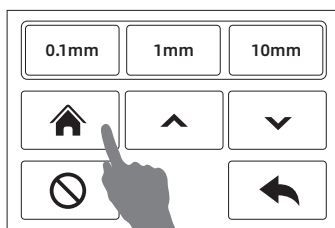
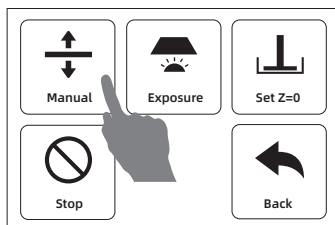
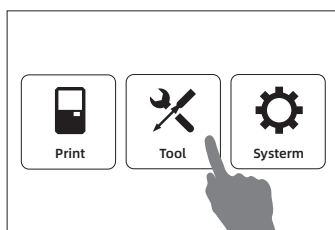




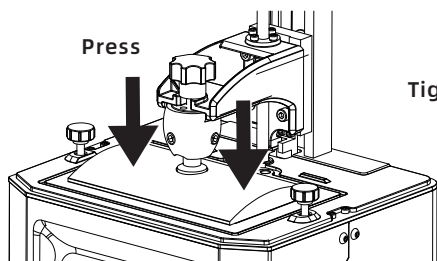
2. Connect the power adapter and power cable. Plug the output end of the power adapter into the power input port on the back of the printer and turn on the switch.



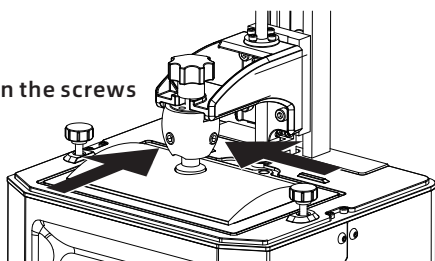
3. Remove resin box. Put a piece of A4 paper on the 5.5' LCD screen.



4. Click [Tool] - [Manual] and open a new window. Click [Home] and wait for stop movement of Z-axis.



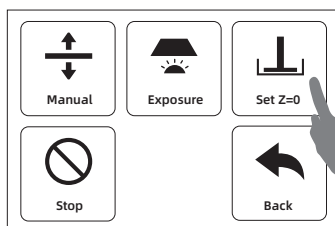
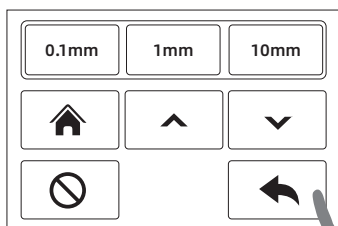
Tighten the screws



5. If twitch a piece of A4 paper and feel the large resistance. Press the top of the build plate with one hand to let four corners of build plate to touch the LCD screen evenly. And just tighten the screws in the front and right side of cradle head first. Then tighten again.

If twitch a piece of A4 paper and don't feel the large resistance, click [0.1mm] in the touched screen and twitch paper and feel the resistance again. Repeat it, until feel the large resistance from paper. Then tighten all screws.

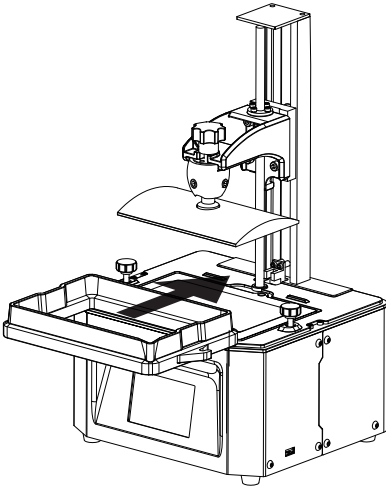
Note: Because of change in tightness by tighten screws on the build plate, it have to adjust the height of Z-axis. If twitch a piece of A4 paper and feel little resistance or no resistance, click [0.1mm] and the height of Z-axis decline 0.1mm; If twitch a piece of A4 paper and feel large resistance, click [0.1mm] and height of Z-axis rise 0.1mm. Over and over. The perfect state is pulling out the paper and you still feel some resistance.



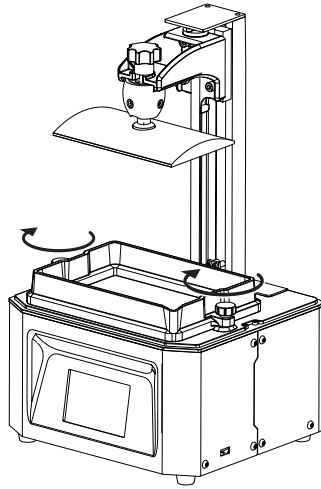
6. Click [Back] to come back and click [Set Z=0] to set the height of the current build plate to zero. Then click [Manual] to lift the build plate upper.

Note: It must to level fo first using, changing new build plate and new screen. It have to level again when print abnormal. For example, printed model cannot stick to build plate.

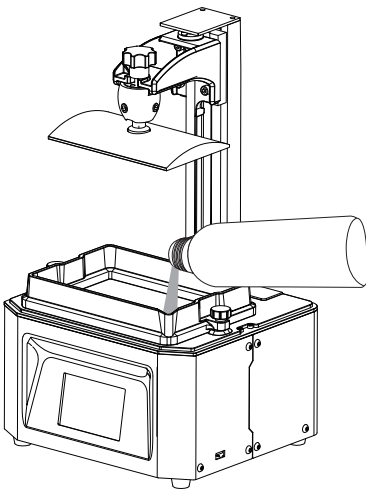
First Print



1. Make sure LCD screen, build plate and resin box is clear. Install the resin box on the LCD screen.

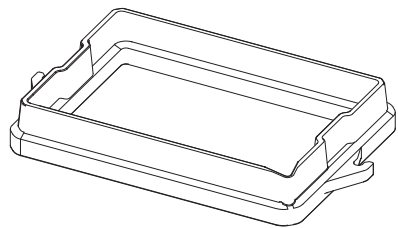


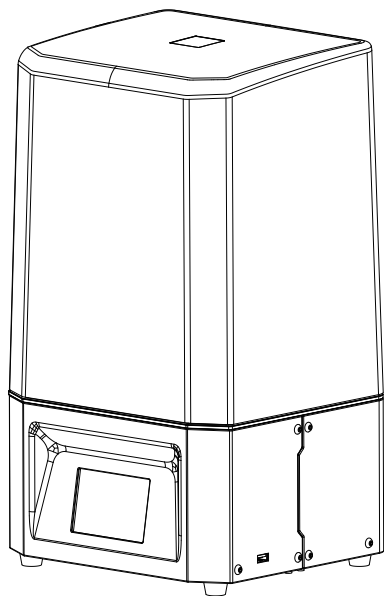
2. Tighten the two box tighten knobs.



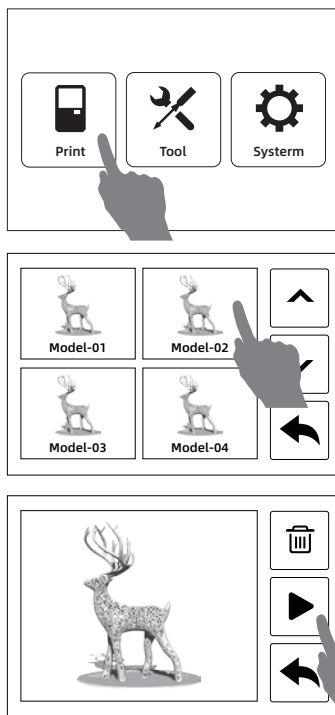
3. Verify the installation of resin box and build plate first. Then pour the resin into the resin box.

Note: Do not exceed the mark line in the resin box.





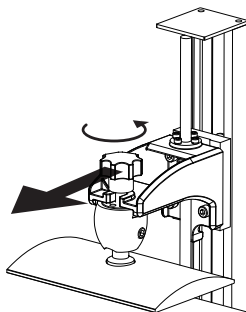
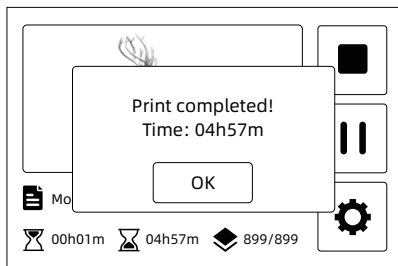
4. Close the light shield after all above preparatory work.



5. Click [Print] and choose the printed file in the list. Click the printed file and star to print.

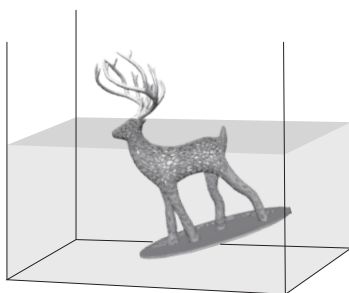
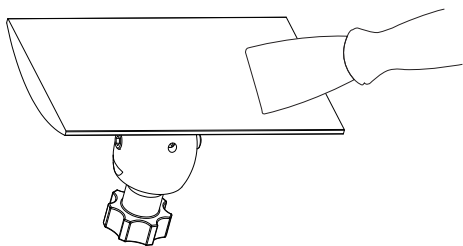
Note: Do not open the top cover in the process of printing to avoid eyes hurt.

Postprocessing



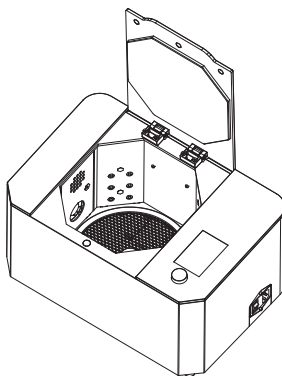
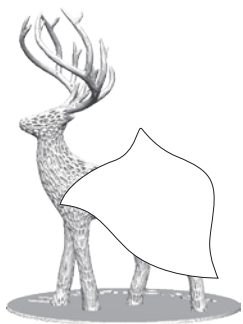
1. Touched screen will show the tips after the printing is finished. Click [OK] and then open the top cover.

2. Just loose the platform tighten knob to remove the build plate easily.

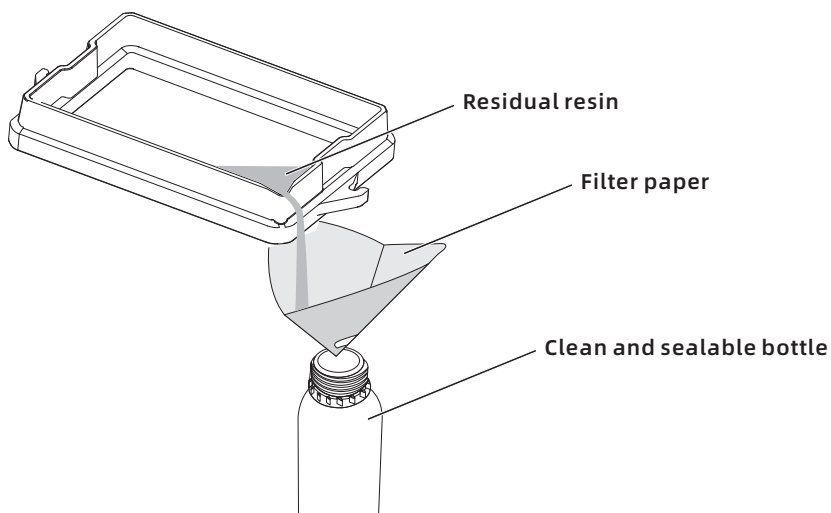


3. Remove the printed model by mental scraper knife and put the model into the cleaning box with anhydrous alcohol to clean excess resin.

Note: Do not damage the FEP film in the resin box or the LCD screen in the process of removing model.



4. After cleaning finished, remove the alcohol in the model by non-dust cloth or air gun. It is better to solidify the model again by using Flashforge curing box.



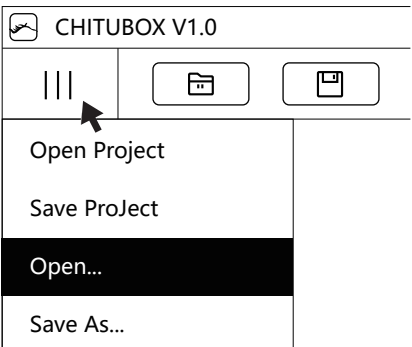
5. If you do not print within a period of time, it suggest that pour the residual resin into the resin bottle. The residual resin must be filtered by using filter paper first. At last, Close the power and clean the printer, especially build plate and resin box, by using non-dust cloth and anhydrous alcohol.

Software Operation

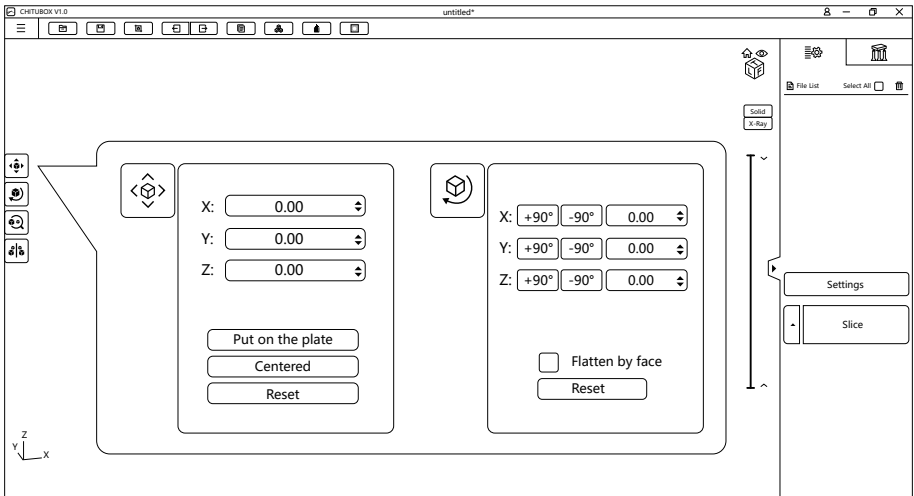
CHITUBOX



1. Install and open the ChiTuBox 64.exe program.



2. Click the upper left menu button, and click [Open...] to choose the printed files.



3. Using movement and rotation to move the model to the right position, where can not lower the platform.

Settings

×

Default

Polaris

Machine

Resin

Print

Infill

Gcode

Advanced

Layer Height :

0.05

mm

Bottom Layer Count :

8

Exposure Time :

8

s

Bottom Exposure Time :

60

s

Light-off Delay :

0

s

Bottom Light-off Delay :

0

s

Bottom Lift Distance :

5

mm

Lifting Distance :

5

mm

Bottom Lift Speed :

65

mm/min

Lifting Speed :

65

mm/min

Retract Speed :

150

mm/min

4.Click [Settings] and open the pop-up window. Generally, adjust ‘Layer Height, Bottom Layer Count, Exposure Time, Bottom Exposure Time’

CHITUBOX V1.0

untitled*

⌵

⌵

⌵

⌵

Machine : Polaris

Resin : normal

Volume : 1.8 (ml)

Weight : 2.0 (g)

Price : 0.05\$

Time : 2h50m17s

Network Sending

Save

Back

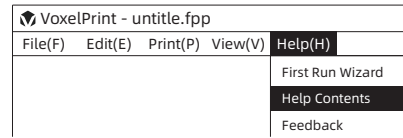
5.Finish all parameter setting, click [Slice] and there is a tip in the down right of the window shows “Slicing...” . After slicing, there is a pre-review window.

6.Click [Save] , choose the file type as” .fdg” and stored place and click [Save] .

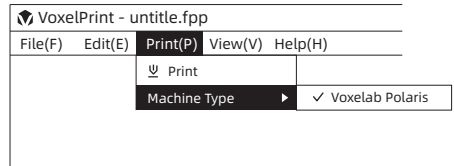
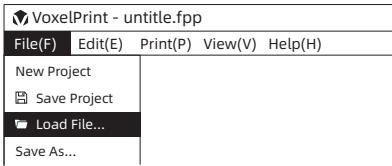
VoxelPrint



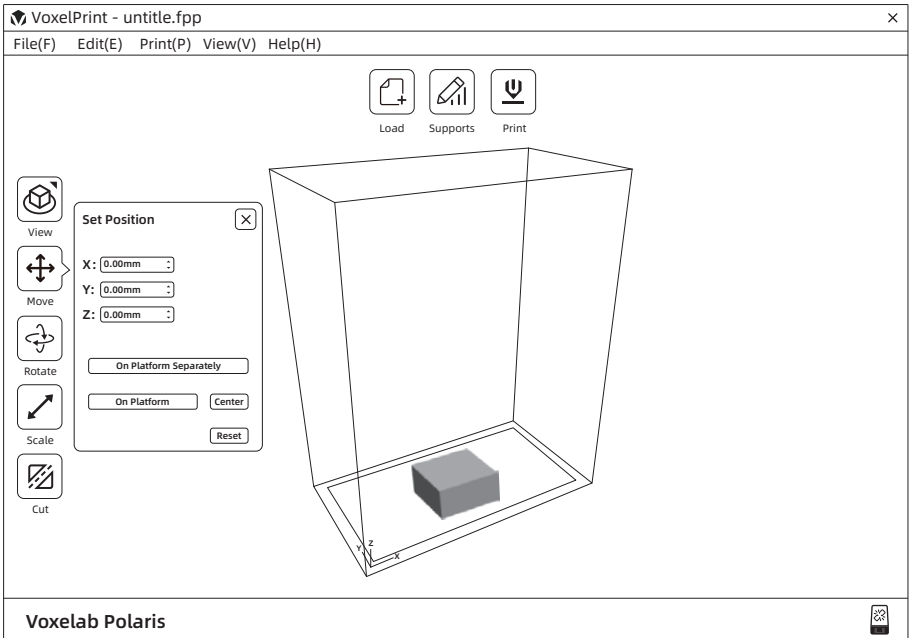
1. Install and open VoxelPrint program, which stored in the USB stick.



2. Read the [Help Contents] first to operate VoxelPrint better.



3. Click[File]-[Load File...]and choose the printed files. Click[Print]-[Machine Type] to choose Polaris.



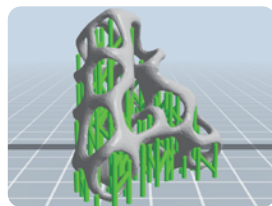
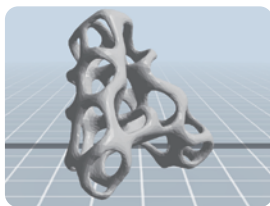
4. Using movement and rotation to move the model to the right position, where can not lower the platform.



Supports



Auto Supports



5. For the model failed to lay flat on the platform, it have to add supports.



Print



Print

I want to:

☒ Preview

☐ Print When Slice Done

Material Type:

Voxelab Standard Grey

Operation:

Save As New

Remove

Layer Height:

0.05mm

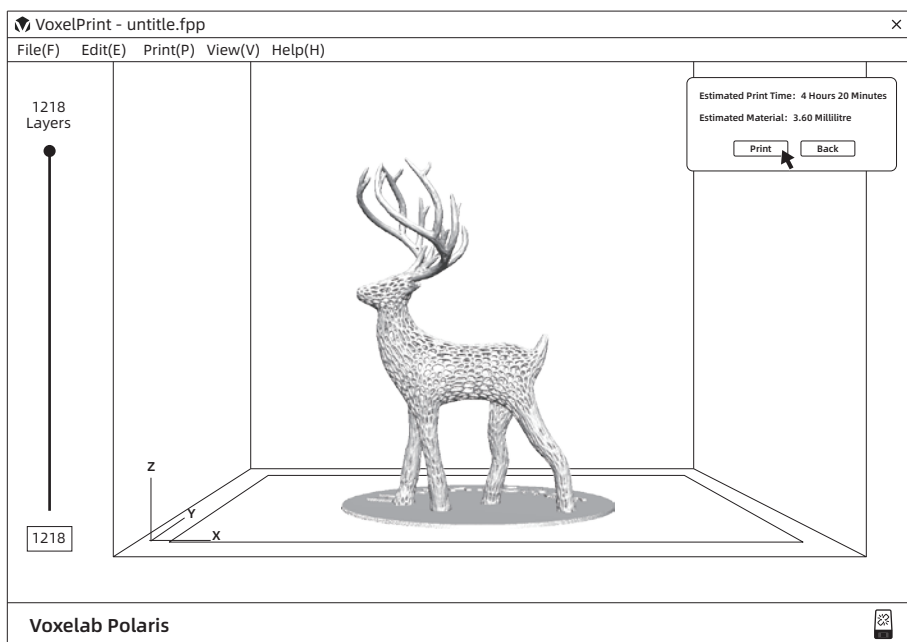
More Options >>

OK

Cancel

Save Configuration

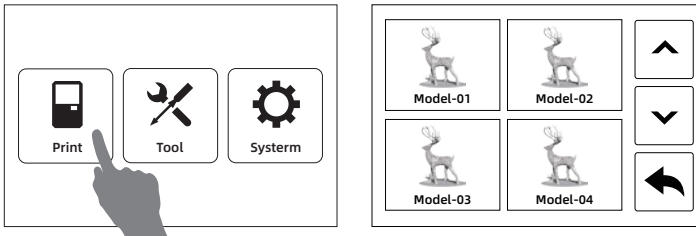
6. Click [Print] and open the pop-up window of setting, to choose the right materials in the list. It support change the setting by person in the [More Options] . Click [OK] , choose the file type as ".fdg" and stored place .



7. After saving successfully, there is a pre-review window and click [Print] to start printing.

Load printed files

1. Copy the “.fdg” file to the USB stick from the computer. It is better to remove USB stick to avoid file damage after exiting the computer safely.

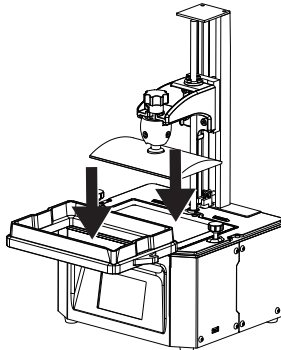


2. Pull USB stick into the USB stick port in the Polarimeter. Click [Print] in the touched screen and open files list. Only showed in the list, the files are recognized.

Note: USB stick permit to remove in the process of printing.

Maintenance

- ◆ Do not pour the residual resin back to the resin bottle with unused resin.
- ◆ The waste resin can be poured into the hermetic bag to encapsulate and exposure to the sun until solidify all resin.
- ◆ If stop print within a period of time, pour the residual resin back into the resin bottle and save it to avoid light. If there are some thin solidified pieces in the resin, it must to filter before storage.
- ◆ Do not clear the solidified pieces in the resin box by using sharp mental scraper knife or other sharp instrument to avoid the damage of FEP film.
- ◆ If there is some resin dropped in the touched screen, it must to clear by non-woven fabrics; or the resin have been solidified, please clear it by non-woven fabrics and anhydrous alcohol.
- ◆ Please keep two places showed in the picture clear. No dust and fingerprint.



前言

注意

每台3D打印机在出厂前都经过打印测试，若料槽内存在耗材残留或打印平台有轻微划痕，都属正常现象，不影响使用。

尊敬的用户：

感谢您选择、使用闪铸科技的产品。感谢您的大力支持和帮助。闪铸科技的产品质量优、性能上佳。为了您使用方便，请您在使用之前仔细阅读该说明书，并严格按照说明书的指示进行操作。整个闪铸科技团队时刻准备为您提供最优质的服务。在使用过程中无论遇到什么问题，请按照说明书结尾所提供的电话、邮箱与我们进行联系。

为了您能够更好地体验我们的产品，您还可以从以下途径获取设备的操作知识：

快速启动指南

请您小心拆箱，您可以从最上层的泡沫中取出附带的快速启动指南。快速启动指南将帮助您以最快的速度熟悉设备并成功完成初次打印体验。

中文官网

官方网址：www.sz3dp.com

您可以登陆官网寻找相关软硬件、联系方式、设备操作、设备保养等信息。

注意事项

安全提示：请确保认真阅读以下安全提示

工作环境安全

- ◆ 请保证打印机的工作台面干净整洁。
- ◆ 请保证打印机工作时远离可燃性气体、液体及灰尘。设备运行产生的高温有可能会与空气中的粉尘、液体、可燃性气体反应引发火灾。
- ◆ 儿童及未经培训的人员请勿单独操作设备。

设备运行环境要求

- ◆ 室内温度在15-30度为宜。
- ◆ 湿度在20%-70%为宜。

设备放置要求

- ◆ 设备需要放置于干燥通风的环境中。设备左侧、右侧以及后侧必须要留至少20cm的空余距离，前侧必须要留至少35cm的空间距离。

用电操作安全

- ◆ 请务必将设备接地。切勿改装设备的插头。未接地 / 未正确接地 / 改装插头必然会增加漏电风险。
- ◆ 请勿将设备暴露在潮湿或烈日环境中。潮湿环境会增加漏电的风险 / 暴晒会加速塑件老化。
- ◆ 请勿滥用电源线，务必使用闪铸科技提供的电源线。
- ◆ 切勿在雷雨天气使用设备。
- ◆ 如长时间不使用设备，请关闭设备并拔下电源线插头。

个人操作安全

- ◆ 请勿用手直接触碰光敏树脂溶液。
- ◆ 在操作设备时，请带上橡胶手套和口罩。
- ◆ 请勿直视光机光源。
- ◆ 请勿在饮酒、服药之后操作设备。

设备兼容耗材要求

- ◆ 在使用该设备时，请使用闪铸提供或指定的耗材。市场上耗材鱼龙混杂，质量良莠不齐。质量低劣或不兼容的耗材可能容易影响打印成功率，影响使用体验。

设备使用提示

- ◆ 切勿长时间离开正在运行的设备。
- ◆ 请勿自行对该设备进行任何改装。
- ◆ 请勿在强光环境下进行打印作业。
- ◆ 请在通风的环境下操作设备。
- ◆ 请勿利用该设备进行违法犯罪的活动。
- ◆ 请勿利用该设备制作食物储存类产品。
- ◆ 请勿利用该设备制作电器类产品。
- ◆ 请勿将打印模型放入口腔。
- ◆ 请勿用蛮力卸下打印模型。

耗材储存要求

- ◆ 请将光敏树脂溶液存储在阴暗干燥的环境下，请放置在儿童不可触及的位置，请保证瓶身标识面朝向醒目可视方向。低温存储的溶液需要摇匀，且恢复到室温（20℃以上）后使用。

模型排布注意事项

- ◆ 模型排布尽量避免形成倒扣漏洞状；打印密集排布的模型可以适当降低曝光时间。

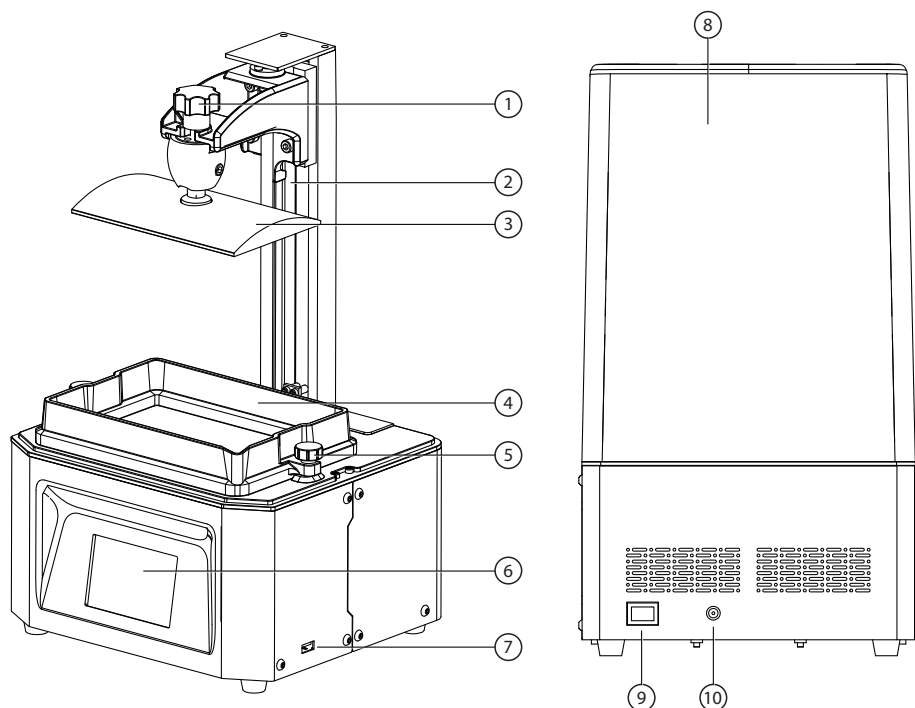
法律申明

- ◆ 客户若自行拆装或改造设备造成任何安全事故，闪铸科技概不负责。未经闪铸科技允许，任何人不得对该手册进行修改或翻译。本手册受版权保护，闪铸科技对本手册保留最终解释权。

第一版（2020年4月）

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设备介绍



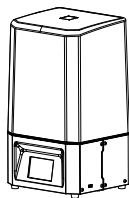
- | | | | | |
|-----------|---------|---------|---------|------------|
| 1. 平台紧固旋钮 | 2. Z轴 | 3. 成型平台 | 4. 溶液盒 | 5. 溶液盒紧固旋钮 |
| 6. 触摸屏 | 7. U盘端口 | 8. 遮光罩 | 9. 电源开关 | 10. 电源线插槽 |

机器参数

成型技术	LCD光固化
光源	紫外集成光源(波长405nm)
XY轴精度	0.047mm(2560*1440)
推荐厚度设置	0.05-0.1mm
净重	6KG
切片软件	CHITUBOX/VoxelPrint

电源要求	110-220V, 50-60Hz 12V, 5A, 60W
操作屏幕	3.5英寸触摸屏
连接	U盘
设备尺寸	230*200*410mm
成型尺寸	115*65*155mm

配件清单



3D打印机



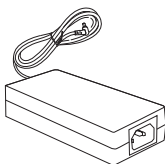
电源线



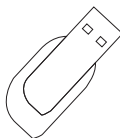
快速启动指南

售后服务卡
After-sales Service Card

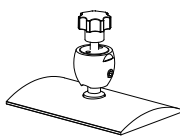
售后服务卡



电源适配器



U 盘



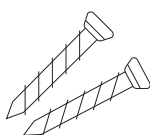
成型平台



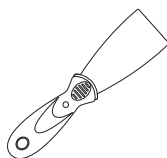
橡胶手套



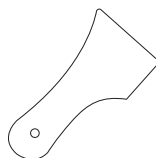
扳手套装



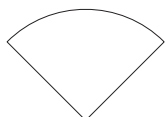
螺丝套装



金属铲刀



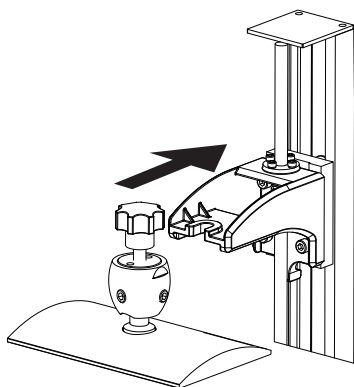
塑料铲刀



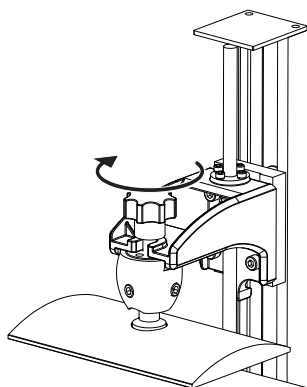
过滤纸

平台安装

打开纸箱，小心地取出打印机，撕除打印机上缠绕的泡沫。将打印机通电。

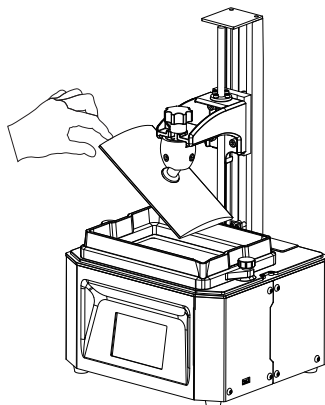
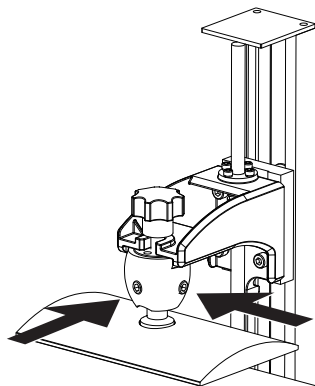


1. 将平台安装到平台支架上。

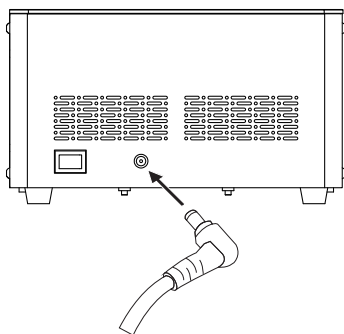
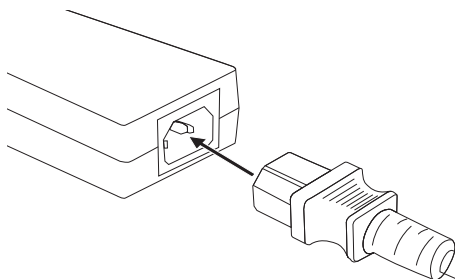


2. 拧紧平台固定旋钮。

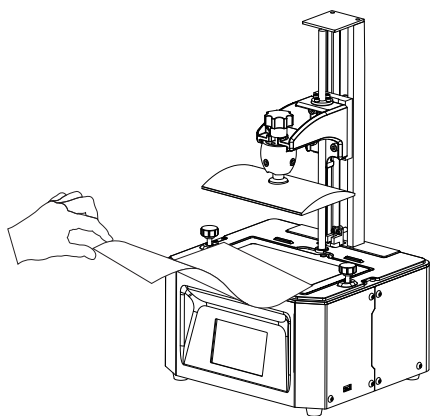
机器调平



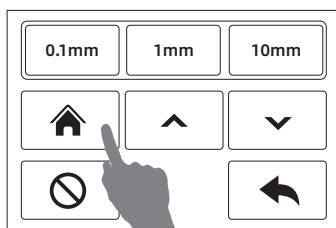
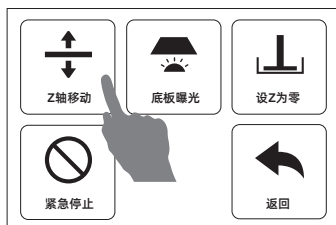
1. 使用内六角扳手将打印平台上云台前方和右侧的螺丝拧松，用手摇动打印平台，确认打印平台能够前后左右自由晃动。



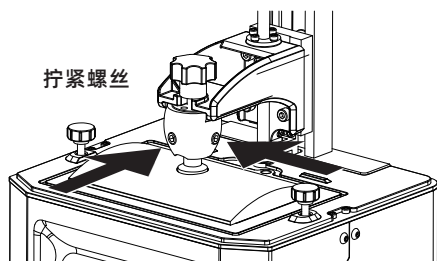
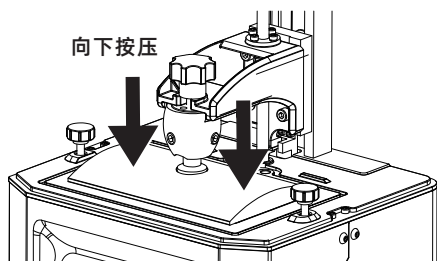
2. 连接电源适配器和电源线，将电源适配器输出端插入打印机背部的电源输入端口，打开开关。



3. 取下溶液盒。放一张A4纸在5.5寸LCD屏上。

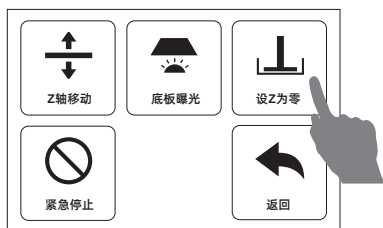
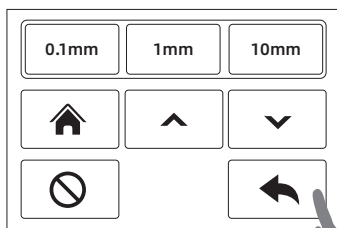


4. 点击[工具]--[Z轴移动]，进入Z轴移动界面，点击[home]图标，然后等待Z轴移动停止。



5. 当抽动A4纸有明显阻力时，用手按压平台上方，使平台四个角受力均匀的贴合在屏幕上。在按压的同时，先将平台前方和右侧的螺丝都预拧紧，然后再分别锁紧。如果抽动A4纸没有明显阻力时，可点击“0.1mm”，以0.1mm的距离下降Z轴，直到抽动A4纸有明显阻力为止，再锁紧螺丝。

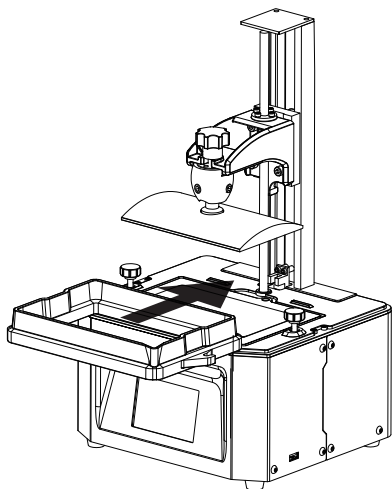
注意：因拧紧平台螺丝后可能会改变A4纸抽动时的松紧度，所以需再次微调Z轴高度。若抽动A4纸无阻力或阻力较小时，点击“0.1mm”，以0.1mm的距离下降Z轴；若无法抽动A4纸，以0.1mm的距离上升Z轴；抽动A4纸时，以阻力较大，但还是能将A4纸抽出为准。



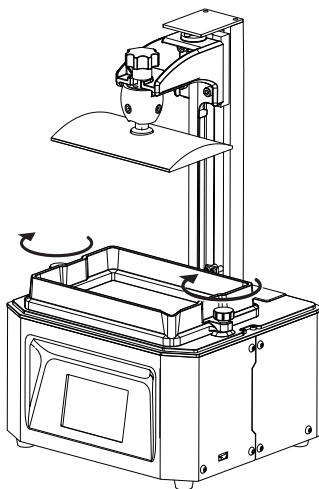
6. 点击[返回]，点击[设Z为零]，设置当前位置为零位。然后通过[Z轴移动]功能将平台上升到适当位置，完成调平。

注意：除了首次使用需要调平之外，更换新打印平台、屏幕更换等情况也需要进行打印平台调平操作。若出现打印异常，如打印模型一侧掉板，也需要进行调平操作。

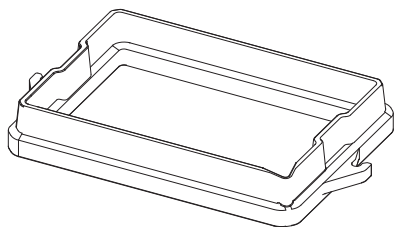
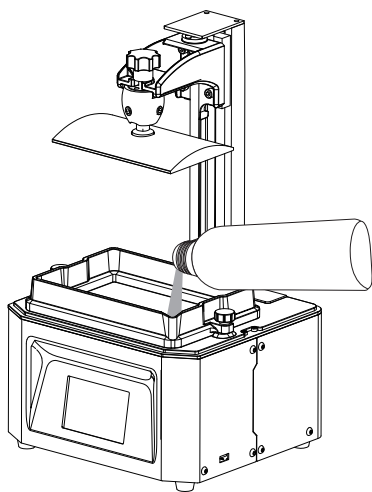
首次打印



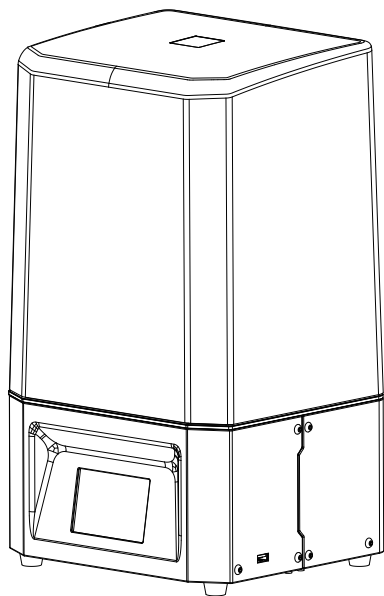
1. 确认LCD屏、打印平台和树脂槽清洁无异物。
将溶液盒安装在LCD屏上。



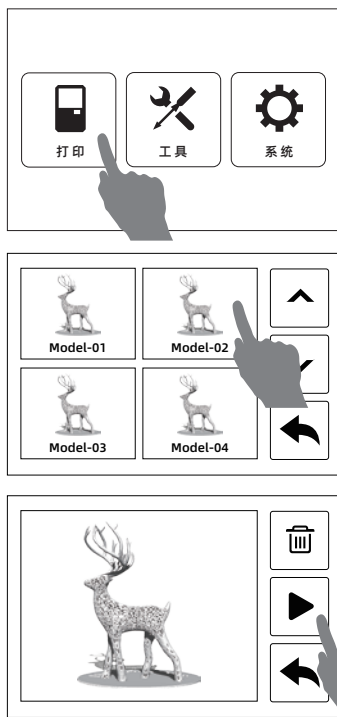
2. 紧固旋钮固定锁紧。



3. 确认溶液盒和打印平台安装无错位。将光敏树脂倒入溶液盒中，溶液盒中的光敏树脂液位必须在上限标记线之下。



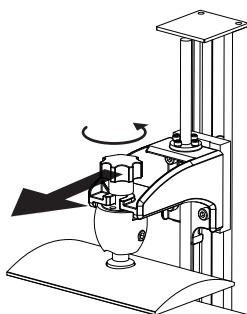
4. 完成上述准备后，盖上遮光罩。



5. 点击打印，进入模型列表。找到要打印的模型文件，点击模型文件，点击开始打印。

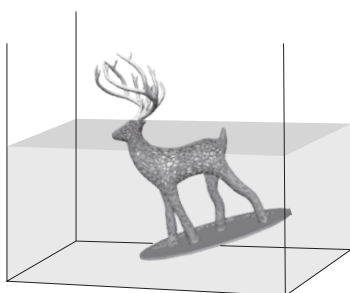
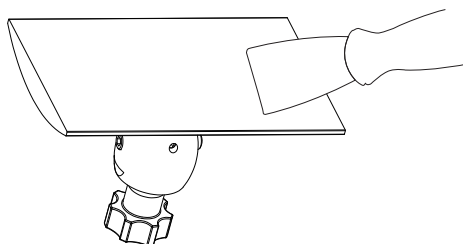
注意：打印过程中不要打开遮光罩，避免眼睛损伤。

打印后处理



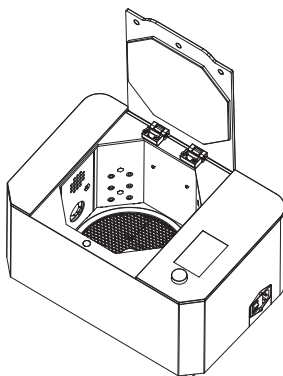
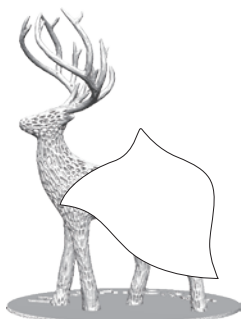
1. 待打印完成后, 显示屏会显示打印完成提示, 点击[确定], 打开遮光罩。

2. 旋松平台紧固螺母, 取下打印平台。

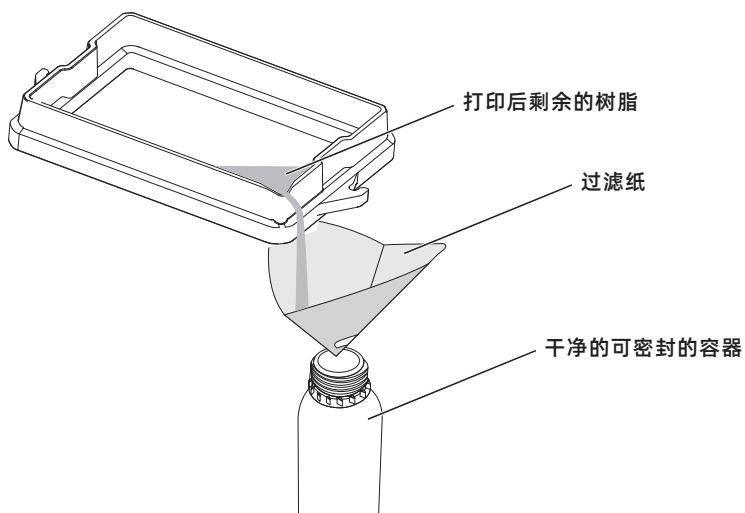


3. 用铲刀将模型铲下, 放入装有酒精的设备中进行清洗。

注意: 取下模型时, 要小心不要戳伤溶液盒底部的FEP膜或者LCD屏幕。



4. 完成清洗后, 将模型上的酒精用无尘布擦干或用气枪吹干。可使用闪铸光固化箱进行二次固化。



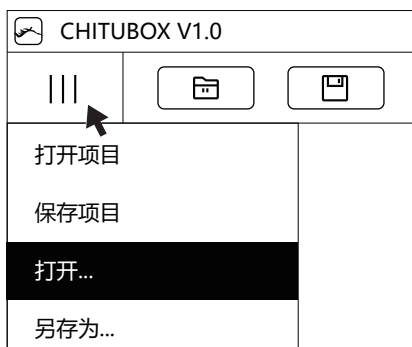
5. 将溶液盒中的溶液进行过滤后，倒回树脂瓶中（建议和新树脂分开装）。最后用无尘布和酒精清洁设备，关闭机器的开关。

软件操作

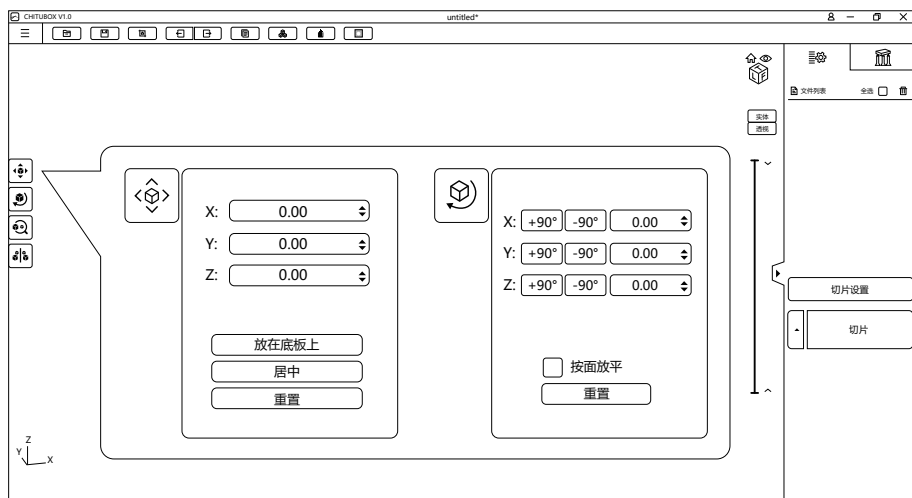
CHITUBOX



1. 安装并运行ChiTuBox 64.exe程序。



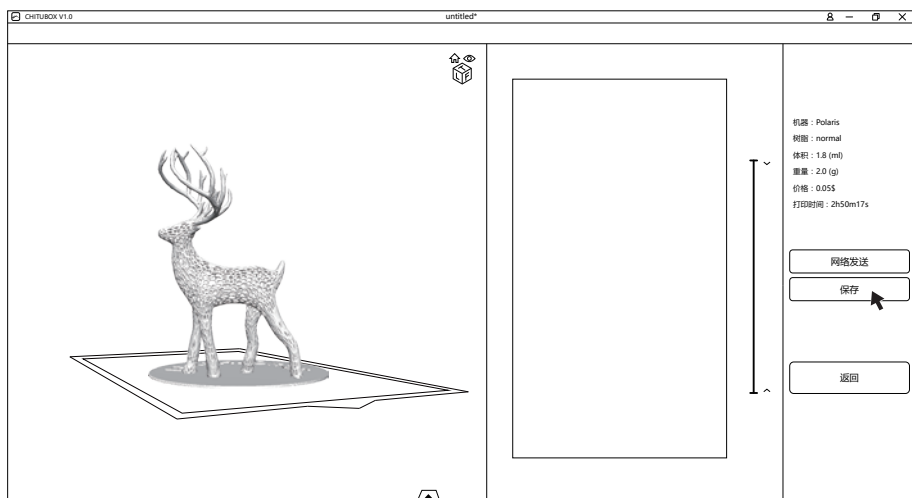
2. 打开左上角菜单按钮，点击[打开...], 选择模型文件。



3. 使用平移、旋转将模型摆放合适的位置，模型不能低于底板网格面。



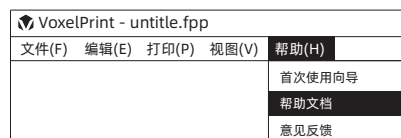
4. 点击[打印设置], 弹出打印设置窗口。
(一般只需调“层厚”、“底层数”、“曝光时间”、“底层曝光时间”等)



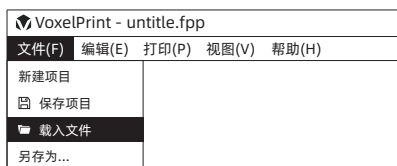
5. 打印设置参数调好后, 点击[切片], 此时界面右下方会显示“正在切片...”, 等待切片完成后, 界面变为切片预览界面。
6. 点击[保存], 文件类型选择“.fdg”文件, 选择保存位置, 点击[保存s]。



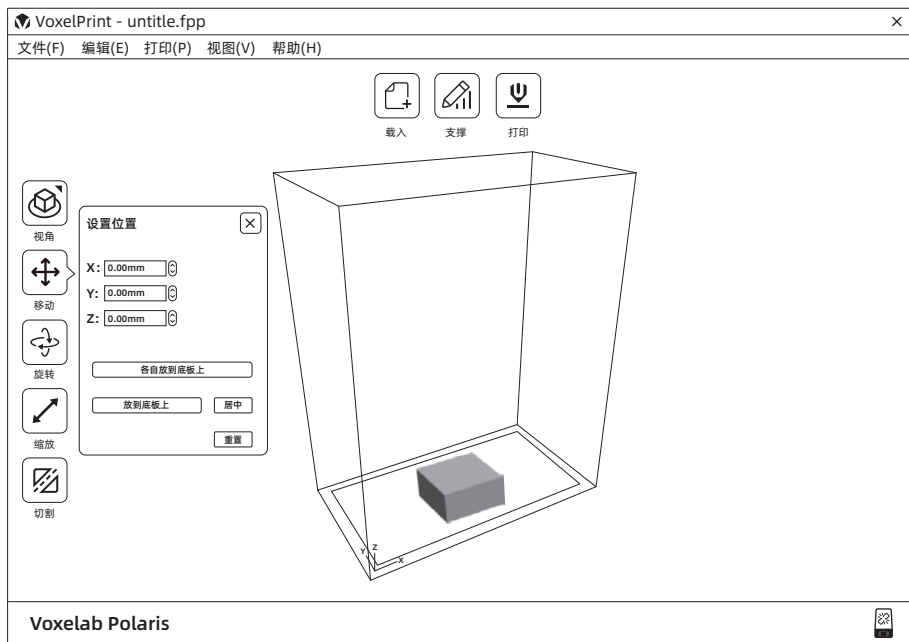
1. 安装并运行U盘里的VoxelPrint程序。



2. 参阅软件中的[帮助文档], 能更好的掌握软件的操作方法。



3. 点击[文件]-[载入文件], 选择模型文件。点击[打印]-[机型类型], 选择机型。



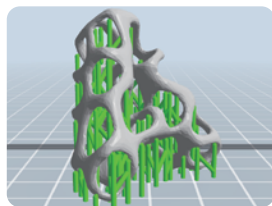
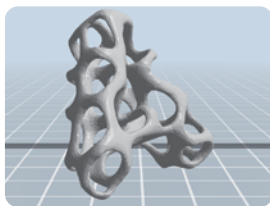
4. 使用平移、旋转将模型摆放放到合适的位置，模型不能低于底板网格面。



支撑



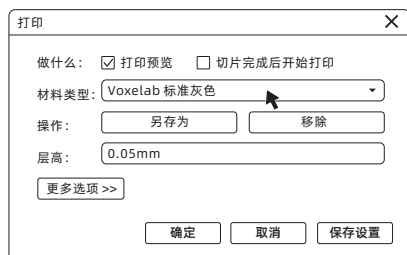
自动支撑



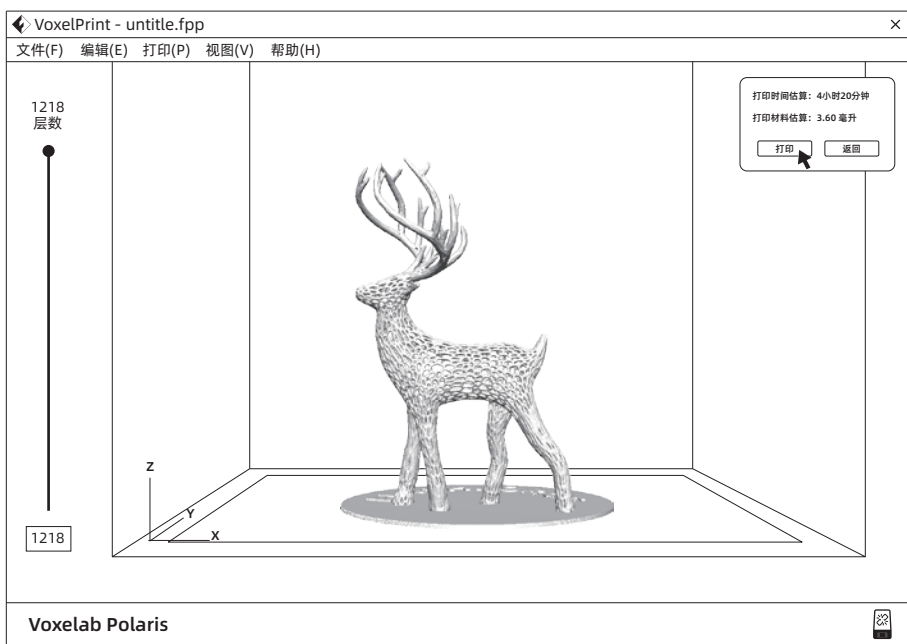
5.对无法平放的模型，进行添加支撑的操作。



打印



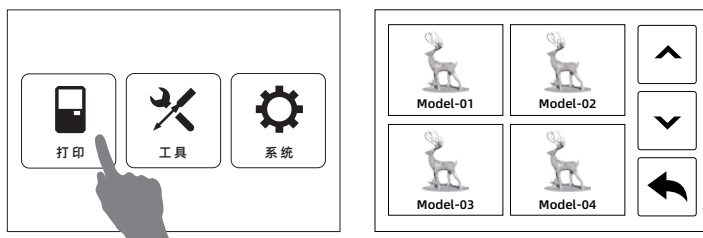
6.点击[打印]，弹出打印设置窗口，在材料列表里选择材料，[更多选项]可自行更改打印参数。点击[确定]，提示保存文件，文件类型选择“fdg”文件，选择位置保存文件。



7.文件保存完成后，界面会变为切片预览界面，点击[打印]即开始打印。

模型导入

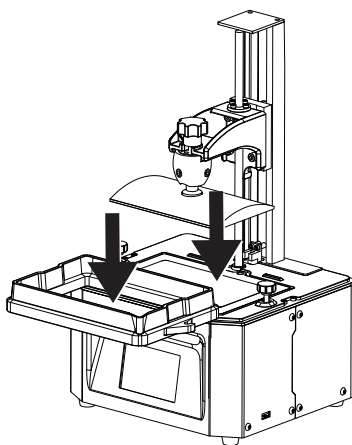
1.将模型的“.fdg”文件在电脑端复制到U盘里。拔出U盘时先在电脑安全弹出U盘，再拔U盘，避免模型数据遗失或损坏。



2.将U盘插在设备USB接口，在主界面点击打印进入文件列表，点击上下翻页按钮，找到需要打印的模型文件，则表示模型文件被成功识别。如需打印，U盘不能移除。

设备维护

- ◆ 切勿将使用过的光敏树脂溶液倒回原溶液瓶。
- ◆ 废弃的光敏树脂溶液倒入密封袋密封，随后放在阳光下曝晒直至树脂固化。
- ◆ 若长时间不打印，请将溶液盒中剩余的光敏树脂倒入密闭的容器中，并做避光保存。若剩余溶液有固化的模型掉入，需尽快取出。
- ◆ 操作平台时，要注意避免损伤LCD屏幕。
- ◆ 请勿用锋利的金属铲子或者锐器处理溶液盒内的残留物，以免对FEP膜造成伤害。
- ◆ 如不慎有溶液滴落在LCD屏幕上，请及时用无纺布擦拭干净；如溶液已固化，请将无纺布浸润酒精后擦拭干净。
- ◆ 请保持下图所示两处透光部位洁净。保证无尘无指纹。





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